

Date: Monday, 17/11/2008 3:37:12 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER		
Job Number	: 43505	Part Number	: D2649		
Estimate Number	: 11010	Drawing Number	: D2649 REV B1		
P.O. Number	:	Project Number	: N/A		
This Issue	: 17/11/2008	Type	: MACHINED PARTS		
Prsht Rev.	: NC	Drawing Revision	: B1		
First Issue	: / /	Material	:		
Previous Run	: 42632	Due Date	: 28/11/2008	Qty:	200
Written By	:	Um:	Each		
Checked & Approved By	:				
Comment	: Est F 02.08.26 Added turning on Cobra NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0375W058	6061-T6 RD Tube .375 x.058W	
		Comment: Qty.: 0.2975 f(s)/Unit Total : 59.4930 f(s) 6061-T6 Tube .375 x.058W Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall	Batch <i>M108380 DTP 08/11/18</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL Machine as per folio <i>FA214</i> on cobra machine.	<i>DTP 08/11/18</i> <i>200</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>DTP 08/11/18</i> <i>200</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>08/11/19</i> <i>200</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	<i>08/11/19 (200)</i>
6.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<i>08/11/2018</i>
		Job Completion	<i>MF 08-11-19</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

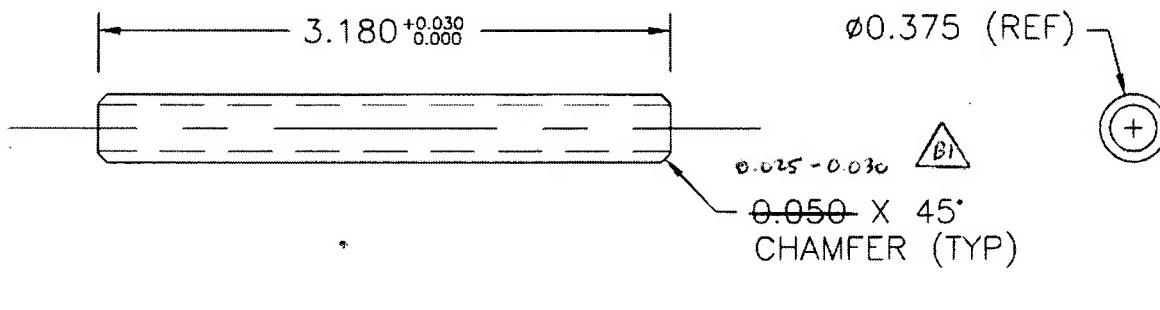
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>DK</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DK</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1

RELEASED
98.01.20 DS

W0 U3505

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
 0.375 DIA 0.058 WALL
 TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	43505
Description: CrossBolt Spacers	Part Number:	26649
Inspection Dwg: Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by: DJP	Audited by: GK	Prototype Approval: N/A
Date: 08/11/18	Date: 08/11/19	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	